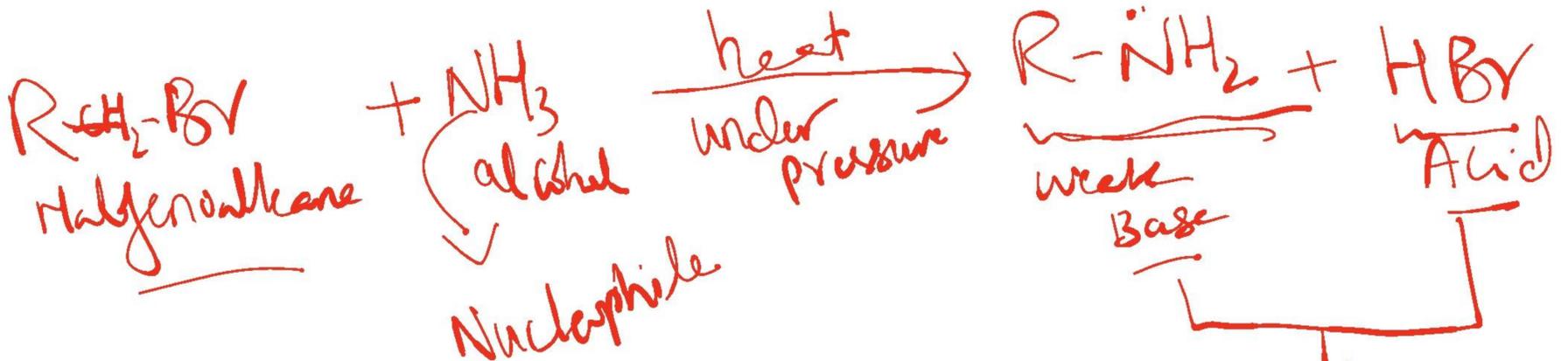
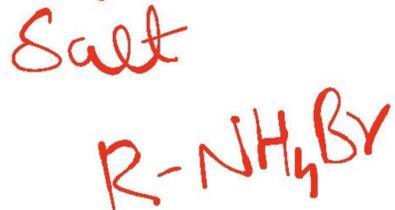


# Nucleophilic Substitution Production of R-NH<sub>2</sub> (Amine)

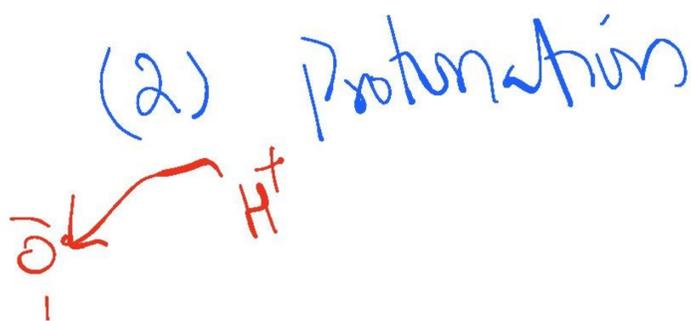
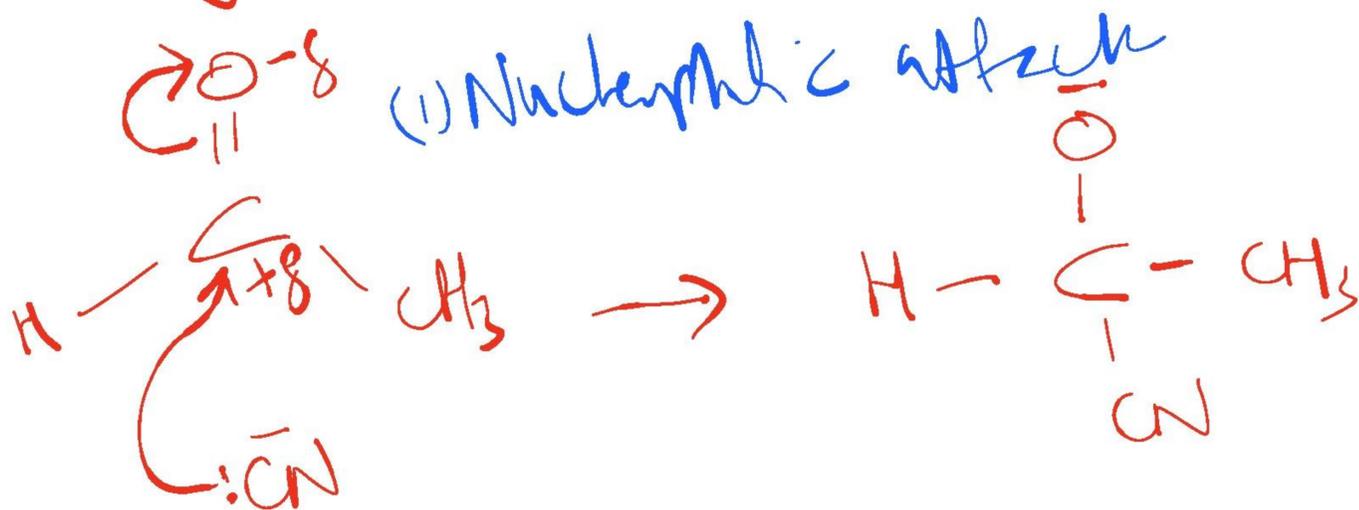
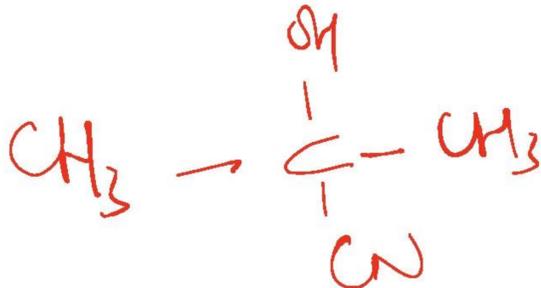


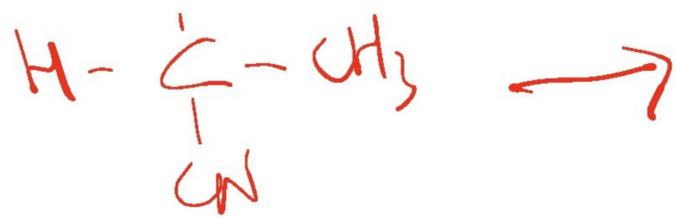
Use excess of NH<sub>3</sub> while making Amines



## Production of Hydroxynitril

(Nucleophilic Addition)





Hydrolysis of Nitril <sup>CN</sup>

